

TROUBLESHOOTING GUIDE INDEX FOR TRANSFER MOLDING PHENOLIC, MELAMINE-PHENOLIC AND GRANULAR POLYESTER

<u>Topic</u>	<u>Page</u>
Philosophy Of Troubleshooting Molding Problems	Transfer 1
Transfer Processing Problems	Transfer 2
Ball & Socket	Transfer 2
Bulge Opposite Insert	Transfer 3
Cure Blister	Transfer 3
Dull Appearance	Transfer 4
Flash (Excessive)	Transfer 4
Flow Lines	Transfer 4
Hard Spots (Precure)	Transfer 5
Mold Stains	Transfer 5
Mottled Surface Appearance	Transfer 5
Non-fill or Short Shots	Transfer 6
Orange Peel	Transfer 6
Rubbery Parts Or Runner	Transfer 6
Shrinkage	Transfer 6 & 7
Sink Marks	Transfer 7
Skin Blisters	Transfer 7
Subgates Sticking In Mold	Transfer 7
Trapped Gas (Burn Marks)	Transfer 8
Warpage	Transfer 8
Troubleshooting Chart and Comment Sheet	Inserts
Date Printed, Date Revised	Transfer 8