

TROUBLESHOOTING GUIDE INDEX FOR INJECTION MOLDING BMC

<u>Topic</u>	<u>Page</u>
Philosophy Of Troubleshooting Molding	Injection 1
Injection Processing Problems	Injection 2
Crazing / Cracking	Injection 2
Contamination	Injection 3
Dieseling	Injection 3
Drag marks	Injection 3
Dull Appearance	Injection 4
Flash (Excessive)	Injection 4
Flow Lines	Injection 4
Injection Too Slow	Injection 5
Knit Lines	Injection 5
Laking	Injection 5
Non-fills Or Short Shots	Injection 6
Pin Cracking	Injection 6
Pre Cure	Injection 6
Screw Pickup Is Erratic	Injection 7
Screw Pickup Is Too Slow	Injection 7
Scumming	Injection 7
Shrinkage	Injection 8
Sink Marks	Injection 8
Sprue Sticking	Injection 9
Sticking In Mold	Injection 9
Trapped Gas (Burn Marks)	Injection 10

Warpage
Wood Screwing
Troubleshooting Chart and Comment Sheet
Date Printed, Date Revised

Injection 10
Injection 11
 Inserts
Injection 11