

**MATERIALS ENGINEERING**  
Technical Datasheet  
**PLENCO 01586**  
Polyester  
transfer molded

PLENCO 01586 is a glass and mineral reinforced pelletized polyester molding compound offering excellent heat resistance and mechanical strength properties. Customers have found this material useful for injection molded electrical appliance components. UL recognized under component file E40654. 01586 is available in grey color.

<b>PROPERTY</b>	<b>metric</b>	<b>english</b>	<b>ASTM Test Method</b>
Form	Pellet		
Apparent Density	0.95 g/cm <sup>3</sup>	59.1 lb/ft <sup>3</sup>	D1895
Specific Gravity	1.92		D792
Mold Shrinkage*	0.0019 m/m	0.0019 in/in	D6289
Post Shrinkage 72hr 120°C	0.01 %		D6289
Izod Impact Notched	77.4 J/m	1.45 ft·lb/in	D256
Charpy Impact Notched	72.4 J/m	1.36 ft·lb/in	D256
Drop Ball Impact	J/m	ft·lb/in	Plenco
Tensile Strength	76 MPa	11,039 psi	D638
Tensile Modulus	10,819 MPa	1,569,000 psi	D638
Tensile Elongation	1.3 %		D638
Flexural Strength	119.1 MPa	17,269 psi	D790
Flexural Modulus	10,185 MPa	1,477,000 psi	D790
Compressive Strength	157 MPa	22,772 psi	D695
Heat Resistance	211 °C	412 °F	D794
Deflection Temperature 1.82MPa	267 °C	512 °F	D648
Water Absorption	0.07 %		D570
Rockwell Hardness	51 E scale		D785
Dielectric Strength short time	12.4 kV/mm	316 V/mil	D149
Dissipation Factor, 1MHz	0.013		D150
Permittivity, 1MHz	4.2		D150
Volume Resistivity	1.2E+15 ohm·cm	4.9E+14 ohm·in	D257
ASTM Arc Resistance	187 sec		D495
Comparative Tracking Index	600 V		D3638
UL Flammability	V-0 @1.0mm		UL 94
Oxygen Index	39.9 %		D2863
Coefficient of Thermal Expansion	8.7E-05 /°C	4.8E-05 /°F	E831
Thermal Conductivity 100°C	0.88 W/m/°C	0.51 Btu/hr/ft/°F	E1461

Store in cool dry place.

*The Typical Values listed are results obtained from the testing of standard specimens using the stated test procedures, with said specimens molded under controlled laboratory conditions from representative samplings of the product. Although Plastics Engineering Company at all times reserves the right to make changes in the materials, suppliers and processing, the values listed as typical are those to be expected at the time of our manufacture. The final determination of the accuracy or completeness of any information, the suitability of the product for the use contemplated, the manner of its use, and the matter of any infringement of patents in use, are all the sole responsibility of the user. PLASTICS ENGINEERING COMPANY MAKES NO WARRANTY, EXPRESS OR IMPLIED, WITH RESPECT TO THIS PRODUCT, INCLUDING NO WARRANTY OF THE MERCHANTABILITY OR OF FITNESS FOR A PARTICULAR PURPOSE. Plastics Engineering Company reserves at all times the right to discontinue the production of any or all of its products. This is an uncontrolled copy and not subject to updates.*

\*Mold Shrinkage obtained under controlled laboratory conditions with relatively simple mold geometry and should be used for comparison purposes only and not for actual tool design.