

# TROUBLESHOOTING GUIDE INDEX FOR COMPRESSION MOLDING BMC

<u>Topic</u>	<u>Page</u>
Philosophy Of Troubleshooting Molding Problems	Compression 1
Compression Processing Problems	Compression 2
Crazing / Cracking	Compression 3
Contamination	Compression 3
Dieseling	Compression 3
Drag Marks	Compression 4
Dull Appearance	Compression 4
Flash ( Excessive )	Compression 4
Flow Lines	Compression 5
Knit Lines	Compression 5
Laking	Compression 5
Nonfills Or Short Shots	Compression 5
Pin Cracking	Compression 6
Pre Cure	Compression 6
Scumming	Compression 6
Shrinkage	Compression 6 & 7
Sink Marks	Compression 7
Sticking In Mold	Compression 7
Trapped Gas ( Burn Marks )	Compression 8
Warpage	Compression 8
Troubleshooting Chart and Comment Sheet	Inserts
Date Printed, Date Revised	Compression 8